



## Product Specification

**Customer:** \_\_\_\_\_

**Model Name:**                     H031BWV45I3001                    

**Date:** \_\_\_\_\_

**Version:** \_\_\_\_\_

**Preliminary Specification**

**Final Specification**

### For Customer's Acceptance

Approved by	Comment

Approved by	Reviewed by	Prepared by



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Xunrui Shenzhen Optoelectronics Technology Co., Ltd.

## 1. SPECIFICATIONS

### 1.1 Features

#### Main LCD Panel

Item	Standard Value
Display Type	480 * (R、G、B) * 800 Dots
LCD Type	ALL
Screen size(inch)	3.1
Color configuration	R.G.B. vertical stripe
Backlight	6White LED
Interface	RGB 16bit interface
Driver IC	ST7701S-G5
ROHS	THIS PRODUCT CONFORMS THE ROHS

### 1.2 Mechanical Specifications

#### Module

Item	Standard Value	Unit
<b>Module</b> Outline Dimension(CTP)	/	mm
LCM Outline Dimension	43.48(W) * 74.72(L) * 2.2 (H)(max)	mm
LCD Active Area	40.32(W) * 67.20 (L)	mm

Note: For detailed information please refer to LCM drawing

### 1.3 Absolute Maximum Ratings



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## Module

Item	Symbol	Condition	Min.	Max.	Unit
Power Supply Voltage1	IOVCC	-	-0.3	4.6	V
Power Supply Voltage2	VCI/VCC	-	-0.3	4.6	V
Input Voltage	V <sub>IN</sub>	-	-0.3	IOVCC+0.3	V
Operating Temperature	T <sub>OP</sub>	-	-20	+70	°C
Storage Temperature	T <sub>ST</sub>	-	-30	+80	°C

## 1.4 DC Electrical Characteristics

### Module

GND = 0V, Ta = 25°C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Power Supply Voltage1	IOVCC	-	2.5	2.8	3.3	V
Power Supply Voltage2	VCI/VCC	-	2.5	2.8	3.3	V
Input High Voltage	V <sub>IH</sub>	-	0.8*IOVCC	-	IOVCC	V
Input Low Voltage	V <sub>IL</sub>	-	-0.3	-	0.2*IOVCC	V
Output High Voltage	V <sub>OH</sub>	-	0.8*IOVCC	-	-	V
Output Low Voltage	V <sub>OL</sub>	-	-	-	0.2*IOVCC	V

Note1:Maximum current display

## 1.5 Optical Characteristics

TFT LCD Panel

VCC=2.8V, Ta=25°C



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Item	Symbol	Condition	Min.	Typ.	Max.	unit		
Response time	Tr + Tf	Ta = 25°C θX, θY = 0°	-	30	-	ms	Note2	
Contrast ratio	CR	Ta = 25°C θX, θY = 0°	200	250	-	-	Note3	
Color of CIE Coordinate (With B/L)	White		X	0.23	0.28	0.32	-	Note1
			Y	0.25	0.30	0.35		
	Red		X	0.58	0.63	0.68		
			Y	0.29	0.34	0.39		
	Green		X	0.29	0.34	0.39		
			Y	0.55	0.60	0.65		
	Blue		X	0.09	0.14	0.19		
			Y	0.02	0.07	0.12		
Average Brightness Pattern= white (With TP)	IV	IF= 20mA	-	180	-	cd/m2	Note1	
Uniformity (With B/L)	△B	IF= 20mA	80	-	-	%	Note1	

Note1:

1 :  $\Delta B = B(\min) / B(\max) \times 100\%$

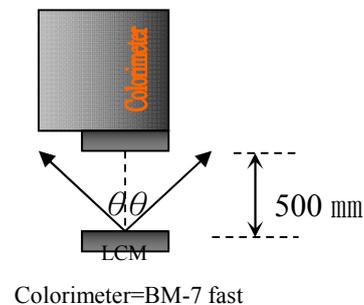
2 : Measurement Condition for Optical Characteristics:

a : Environment: 25°C±5°C / 60±20%R.H , no wind , dark room below 10 Lux at typical lamp current and typical operating frequency.

b : Measurement Distance: 500 ± 50 mm , (θ= 0°)

c : Equipment: TOPCON BM-7 fast , (field 1°) , after 10 minutes operation.

d : The uncertainty of the C.I.E coordinate measurement ±0.01 , Average Brightness ± 4%



Note2: Definition of response time:

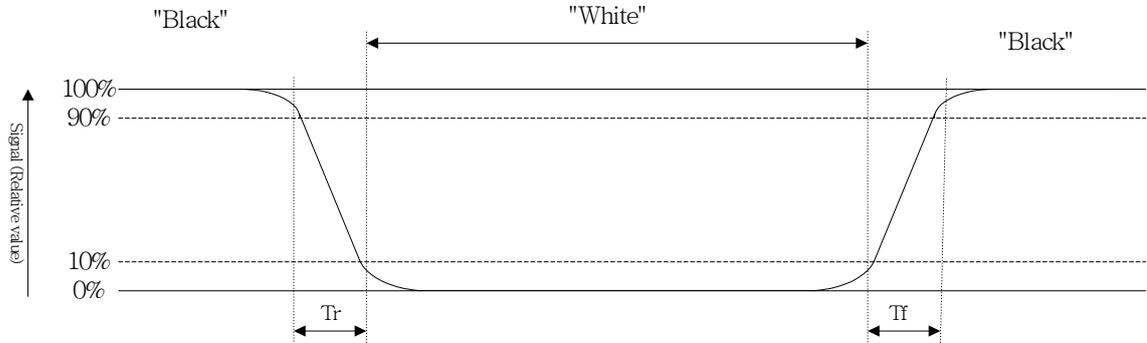
The output signals of photo detector are measured when the input signals are changed from “black” to “white”(falling time) and from “white” to “black”(rising time), respectively. The response time is defined as the time interval between the 10% and 90% of Amplitudes.

Refer to figure as below:



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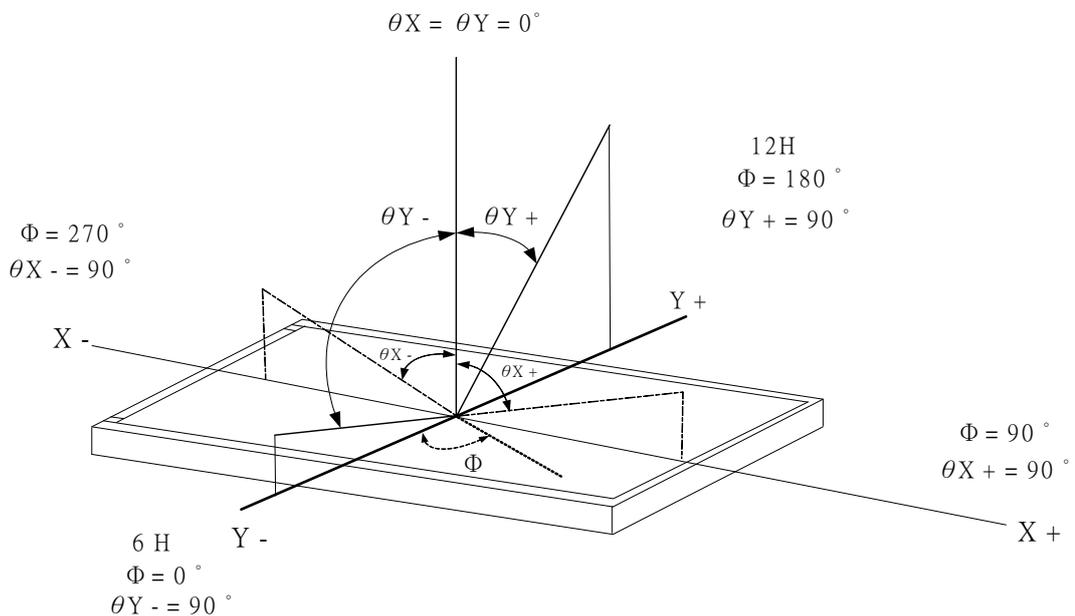
Note3: Definition of contrast ratio:

Contrast ratio is calculated with the following formula

$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$$

Note4: Definition of viewing angle:

Refer to figure as below:





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## 1.6 Backlight & LED Characteristics

Electrical / Optical Characteristics

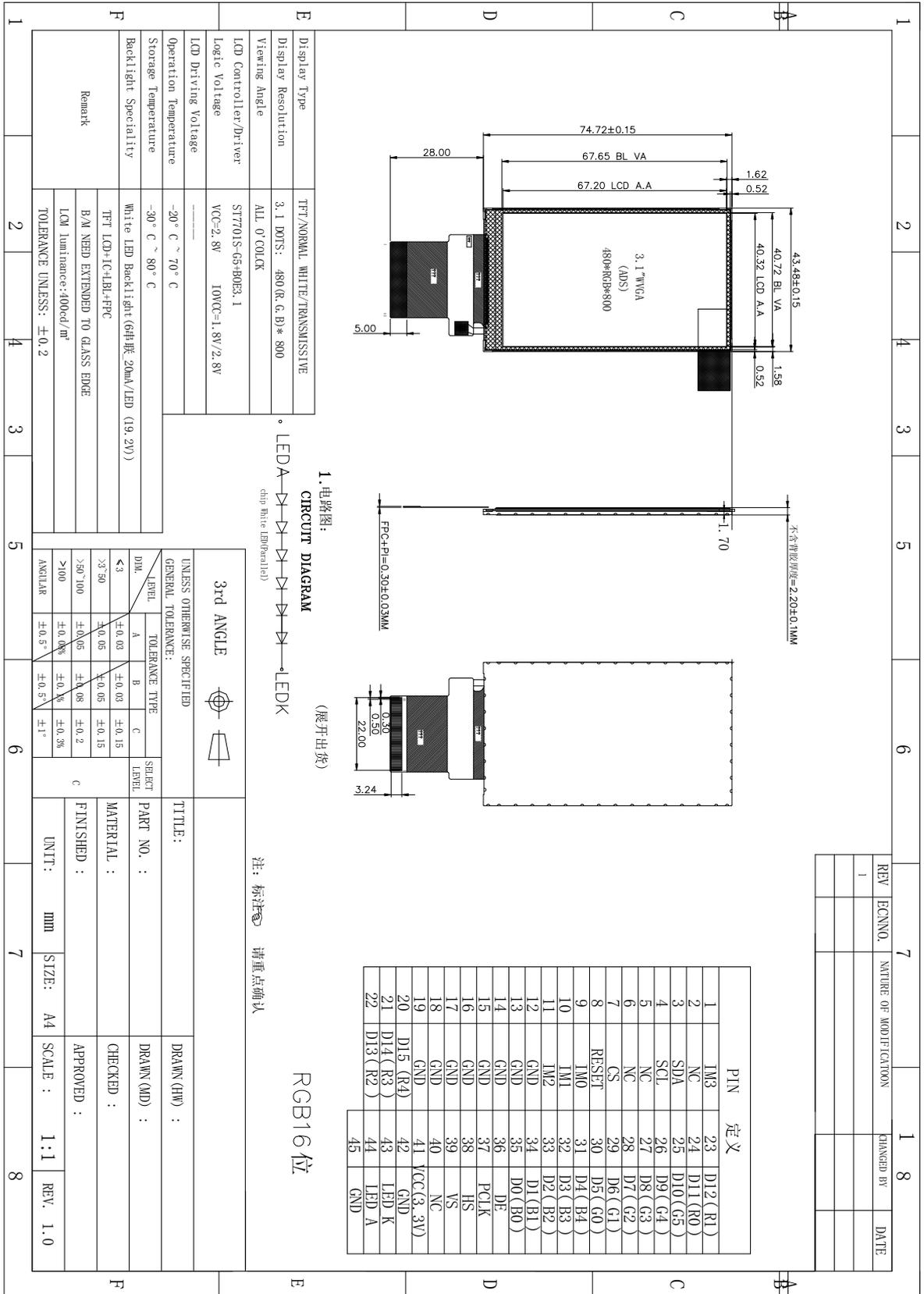
Item	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	VF	IF= 20mA	-	18	-	V
Average Brightness ( without LCD)	IV		-	-	-	cd/m <sup>2</sup>
Color of CIE Coordinate (without LCD )	X		0.24	0.28	0.32	-
	Y		0.24	0.28	0.32	
Color	White					



## 2. MODULE STRUCTURE

### 2.1 Counter Drawing

#### 2.1.1 LCM Mechanical Diagram



1. 电路图:



(展开出货)

RGB16位

注: 标注 请重点确认

Display Type	TFT/NORMAL WHITE/TRANSMISSIVE
Display Resolution	3.1 DOTS: 480(R,G,B)*800
Viewing Angle	ALL 0°/COLCK
LCD Controller/Driver	ST7701S-G5-B0E3.1
Logic Voltage	VCC=2.8V IOPCC=1.8V/2.8V
LCD Driving Voltage	
Operation Temperature	-20° C ~ 70° C
Storage Temperature	-30° C ~ 80° C
Backlight Speciality	White LED Backlight (6Pin/珠 20mm/LED (19.2V))
Remark	TFT LCD+IC+BI+PFC B/M NEED EXTENDED TO GLASS EDGE LCM Luminance>400cd/m <sup>2</sup> TOLERANCE UNLESS: ±0.2

3rd ANGLE			
UNLESS OTHERWISE SPECIFIED			
GENERAL TOLERANCE:			
DIM.	TOLERANCE	TYPE	SELECT LEVEL
<3	±0.03		A
3~30	±0.05		B
>30~100	±0.05		C
>100	±0.08		C
ANGULAR	±0.5°		±1°

TITLE:	DRAWN (HW) :
PART NO. :	DRAWN (MD) :
MATERIAL :	CHECKED :
FINISHED :	APPROVED :
UNIT: mm	SCALE: 1:1
SIZE: A4	REV: 1.0



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## 2.2 Interface Pin Description

Pin No.	Symbol	Function
1	IM3	/
2	NC	NC
3	SDA	Serial data input pin in serial bus system interface <b>When not in use=&gt;GND</b>
4	SCK	IIC CLOCK
5	NC	NC
6	NC	NC
7	/CS	Chip select
8	RESET	System reset active at "LOW"
9	IM0	/
10	IM1	/
11	IM2	/
12	GND	System ground(0V)
13	GND	System ground(0V)
14	GND	System ground(0V)
15	GND	System ground(0V)
16	GND	<b>Enable pin</b>
17	GND	Data bus
18	GND	Data bus
19	GND	Data bus
20	R4	Data bus
21	R3	Data bus
22	R2	Data bus
23	R1	Data bus



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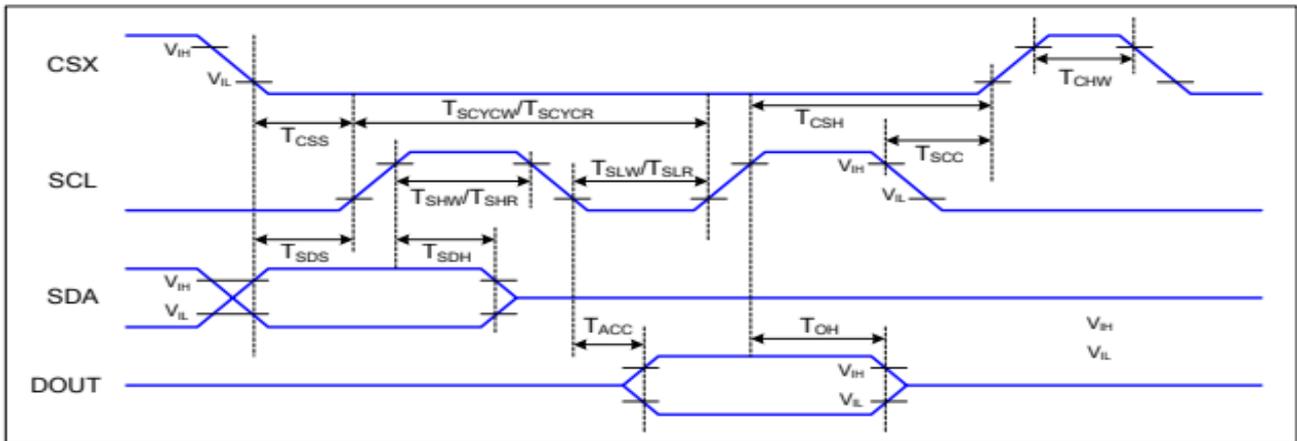
24	R0	Data bus
25	G5	Data bus
26	G4	Data bus
27	G3	Data bus
28	G2	Data bus
29	G1	Data bus
30	G0	Data bus
31	B4	Data bus
32	B3	Data bus
33	B2	Data bus
34	B1	Data bus
35	B0	Data bus
36	DE	Enable pin
37	PCLK	clock signal in RGB interface. <b>When not inuse=&gt;GND</b>
38	HSYNC	Horizontal synchronizing signal in RGB interface <b>When not inuse=&gt;GND</b>
39	VSYNC	Vertical synchronizing signal in RGB interface. <b>When not inuse=&gt;GND</b>
40	NC	NC
41	VCI	Power supply (2.8V)
42	GND	System ground(0V)
43	LEDK1	Power supply for led backlight cathode input
44	LEDA1	Power supply for led backlight anode input
45	GND	System ground(0V)

IM3	IM2	IM1	IM0	MPU Interface Mode
0	0	0	1	RGB+8b SPI(fall)
0	0	1	0	RGB+9b SPI(fall)
0	0	1	1	RGB+16b SPI(rise)
0/1	1	0	1	MIPI
0	1	1	0	MIPI+16b SPI(rise)
1	0	0	1	RGB+8b SPI(rise)
1	0	1	0	RGB+9b SPI(rise)
1	0	1	1	RGB+16b SPI(fall)
1	1	1	0	MIPI+16b SPI(fall)



## 2.3 Timin Characteristics

Serial Interface Characteristics (3-line serial):



VDDI=1.8, VDD=2.8, AGND=DGND=0V, Ta=25°C

Signal	Symbol	Parameter	Min	Max	Unit	Description
CSX	T <sub>CSS</sub>	Chip select setup time (write)	15		ns	
	T <sub>CSH</sub>	Chip select hold time (write)	15		ns	
	T <sub>CSS</sub>	Chip select setup time (read)	60		ns	
	T <sub>SCC</sub>	Chip select hold time (read)	60		ns	
	T <sub>CHW</sub>	Chip select "H" pulse width	40		ns	
SCL	T <sub>SCYW</sub>	Serial clock cycle (Write)	66		ns	
	T <sub>SHW</sub>	SCL "H" pulse width (Write)	15		ns	
	T <sub>SLW</sub>	SCL "L" pulse width (Write)	15		ns	
	T <sub>SCYR</sub>	Serial clock cycle (Read)	150		ns	
	T <sub>SHR</sub>	SCL "H" pulse width (Read)	60		ns	
	T <sub>SLR</sub>	SCL "L" pulse width (Read)	60		ns	
SDA (DIN)	T <sub>SDS</sub>	Data setup time	10		ns	
	T <sub>SDH</sub>	Data hold time	10		ns	

Table 4 3-line serial Interface Characteristics

Note : The rising time and falling time (Tr, Tf) of input signal are specified at 15 ns or less. Logic high and low levels are specified as 30% and 70% of VDDI for Input signals.



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RGB Interface Characteristics :

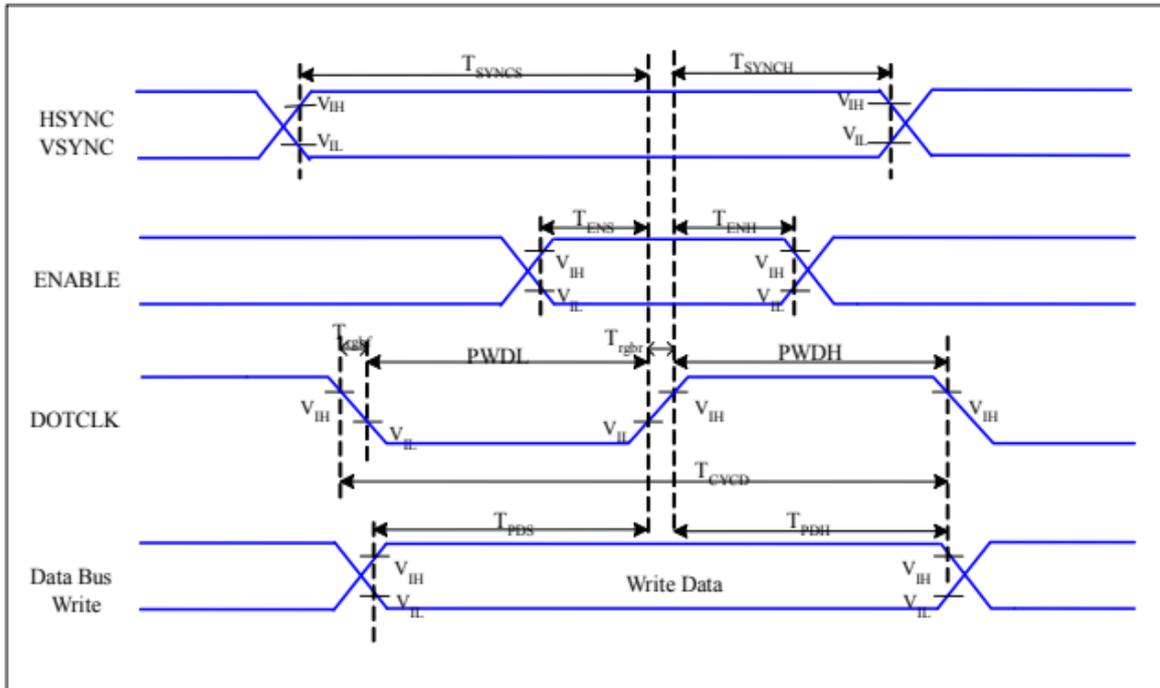


Figure 3 RGB Interface Timing Characteristics

$V_{DDI}=1.8, V_{DD}=2.8, AGND=DGND=0V, T_a=25\text{ }^{\circ}\text{C}$

Signal	Symbol	Parameter	MIN	MAX	Unit	Description
HSYNC, VSYNC	$T_{SYNCS}$	VSYNC, HSYNC Setup Time	5	-	ns	
ENABLE	$T_{ENS}$	Enable Setup Time	5	-	ns	
	$T_{ENH}$	Enable Hold Time	5	-	ns	
DOTCLK	PWDH	DOTCLK High-level Pulse Width	15	-	ns	
	PWDL	DOTCLK Low-level Pulse Width	15	-	ns	
	$T_{CVCD}$	DOTCLK Cycle Time	33	-	ns	
	$T_{trghr}, T_{trghf}$	DOTCLK Rise/Fall time	-	15	ns	
DB	$T_{PDS}$	PD Data Setup Time	5	-	ns	
	$T_{PDH}$	PD Data Hold Time	5	-	ns	

Table 6 18/16 Bits RGB Interface Timing Characteristics

## 2.3.2 Reset Timing Characteristics

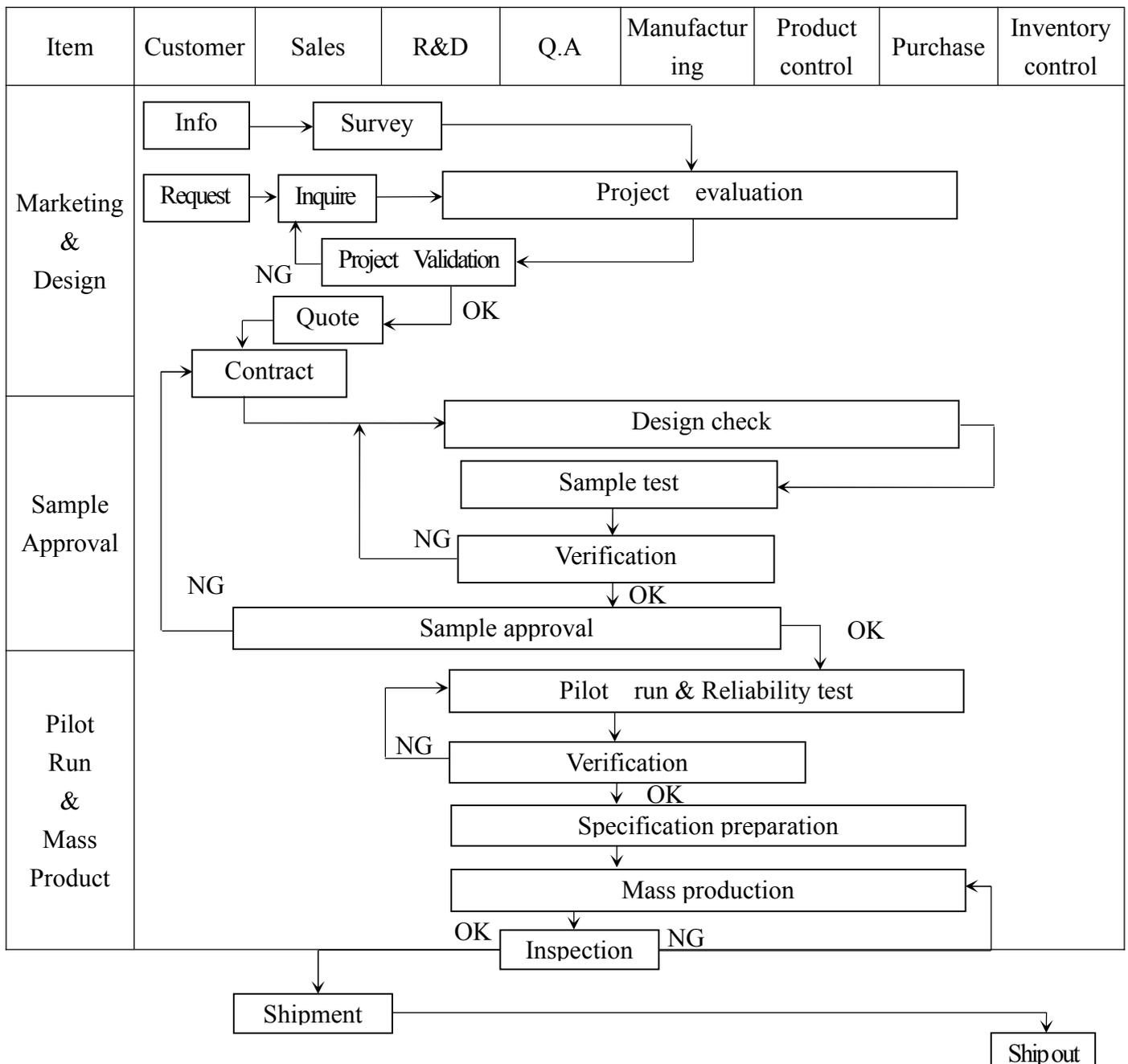


Item	Symbol	Min.	Typ.	Max.	Unit
RESET low-level width	tRES	1	-	-	ms
RESET rise time	trRES	-	-	10	s
Reset high-level width	tRES H	50	-	-	ms



## 3. QUALITY ASSURANCE SYSTEM

### 3.1 Quality Assurance Flow Chart





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Ship Out	
----------	--

Item	Customer	Sales	R&D	Q.A	Manufacturing	Product control	Purchase	Inventory control
Sales Service	<pre> graph TD     Info[Info] --&gt; Claim[Claim]     Claim --&gt; Failure[Failure analysis]     Failure --&gt; Report[Analysis report]     Failure --&gt; Action[Corrective action]     Action --&gt; Tracking[Tracking]           </pre>							
Q.A Activity	1. ISO 9001 Maintenance Activities 3. Equipment calibration 5. Standardization Management				2. Process improvement proposal 4. Education And Training Activities			



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## **3.2 Inspection Specification**

◆Scope : The document shall be applied to



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◆ Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level II .

◆ Equipment : Gauge 、 MIL-STD 、 Powertip Tester 、 Sample

◆ Defect Level : Major Defect AQL : 0.65 ; Minor Defect AQL : 1.5

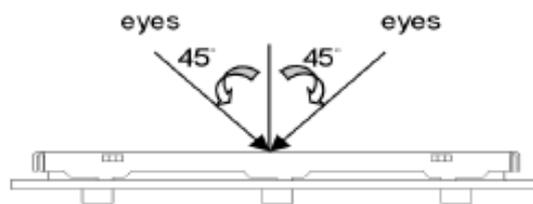
◆ OUT Going Defect Level : Sampling.

◆ Standard of the product appearance test :

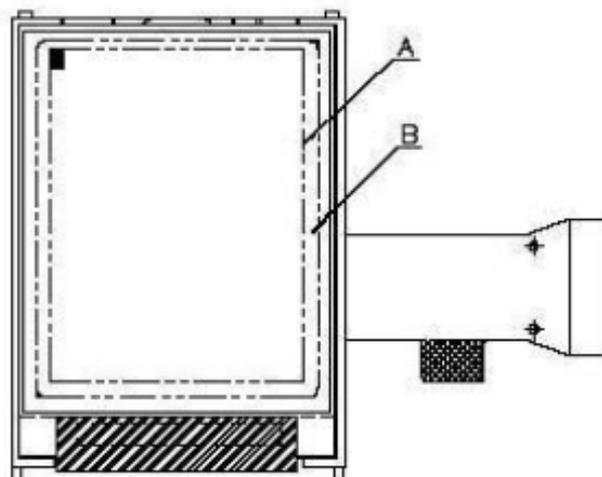
a. Manner of appearance test :

(1). The test best be under 20W×2 fluorescent light , and distance of view must be at 30 cm.

(2). The test direction is base on about around 45° of vertical line.



(3). Definition of area.



*A* area : Active Area

*B* area : Outside of Active Area

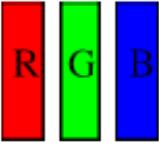
(4). Standard of inspection : (Unit : mm)

◆ Specification For

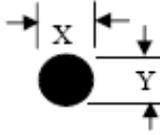
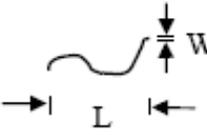


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NO	Item	Criterion	Level											
01	Product condition	1. 1 The part number is inconsistent with work order of production.	Major											
		1. 2 Mixed product types.	Major											
		1. 3 Assembled in inverse direction.	Major											
02	Quantity	The quantity is inconsistent with work order of production.	Major											
03	Outline dimension	Product dimension and structure must conform to structure diagram.	Major											
04	Electrical Testing	4. 1 Missing line character and icon.	Major											
		4. 2 No function or no display.	Major											
		4. 3 Display malfunction.	Major											
		4. 4 LCD viewing angle defect.	Major											
		4. 5 Current consumption exceeds product specifications.	Major											
05	Dot defect (Bright dot 、 Dark dot) On -display	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th colspan="2">Item</th> <th>Acceptance (Q'ty)</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Dot Defect (Sub Pixel)</td> <td>Bright Dot</td> <td><math>\leq 3</math></td> </tr> <tr> <td>Joint Dot</td> <td><math>\leq 2</math></td> </tr> <tr> <td>Pixel Defect</td> <td>Bright Dot</td> <td><math>\leq 1</math></td> </tr> </tbody> </table>	Item		Acceptance (Q'ty)	Dot Defect (Sub Pixel)	Bright Dot	$\leq 3$	Joint Dot	$\leq 2$	Pixel Defect	Bright Dot	$\leq 1$	Minor
		Item		Acceptance (Q'ty)										
Dot Defect (Sub Pixel)	Bright Dot	$\leq 3$												
	Joint Dot	$\leq 2$												
Pixel Defect	Bright Dot	$\leq 1$												
5. 1 Inspection pattern : full white , full black , Red , Green and blue screens. 5. 2 It is defined as dot defect if defect area $> 1/2$ dot. 5. 3 The distance between two dot defect $\geq 5$ mm. <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 10px;"> <div style="text-align: center;">  <p>Sub Pixel (alone R orG orB)</p> </div> <div style="text-align: center;">  <p>Pixel (R+G+B)</p> </div> </div>														



NO	Item	Criterion	Level																																																
06	<p>Round type</p>  <p><math>\Phi = (x+y) / 2</math></p>	<p>6.1 Clear Spots :</p> <table border="1"> <thead> <tr> <th rowspan="2">Dimension (diameter : <math>\Phi</math>)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td><math>\Phi \leq 0.15</math></td> <td colspan="2">Ignore</td> </tr> <tr> <td><math>0.15 &lt; \Phi \leq 0.20</math></td> <td colspan="2">3</td> </tr> <tr> <td><math>0.20 &lt; \Phi \leq 0.30</math></td> <td colspan="2">3</td> </tr> <tr> <td><math>\Phi &gt; 0.30</math></td> <td colspan="2">0</td> </tr> </tbody> </table> <p>6.2 Dim Spots :</p> <table border="1"> <thead> <tr> <th rowspan="2">Dimension (diameter : <math>\Phi</math>)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td><math>\Phi \leq 0.2</math></td> <td colspan="2">Ignore</td> </tr> <tr> <td><math>0.2 &lt; \Phi \leq 0.4</math></td> <td colspan="2">3</td> </tr> <tr> <td><math>0.4 &lt; \Phi \leq 0.6</math></td> <td colspan="2">1</td> </tr> <tr> <td><math>\Phi &gt; 0.6</math></td> <td colspan="2">0</td> </tr> </tbody> </table> <p>※Ignore 6.2 that can be removed.</p>	Dimension (diameter : $\Phi$ )	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.15$	Ignore		$0.15 < \Phi \leq 0.20$	3		$0.20 < \Phi \leq 0.30$	3		$\Phi > 0.30$	0		Dimension (diameter : $\Phi$ )	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.2$	Ignore		$0.2 < \Phi \leq 0.4$	3		$0.4 < \Phi \leq 0.6$	1		$\Phi > 0.6$	0		Minor														
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$\Phi > 0.6$	0																																																		
07	<p>Line type</p>  <p><math>\Phi = (x+y) / 2</math></p>	<p>7.1 Line :</p> <table border="1"> <thead> <tr> <th colspan="2">Dimension</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>Length (L)</th> <th>Width (W)</th> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>---</td> <td><math>W \leq 0.03</math></td> <td colspan="2">Ignore</td> </tr> <tr> <td><math>L \leq 5</math></td> <td><math>0.03 &lt; W \leq 0.05</math></td> <td colspan="2">4</td> </tr> <tr> <td><math>L \leq 5</math></td> <td><math>0.05 &lt; W \leq 0.1</math></td> <td colspan="2">3</td> </tr> <tr> <td></td> <td><math>W &gt; 0.1</math></td> <td colspan="2">As round type</td> </tr> </tbody> </table> <p>7.2 Scratch :</p> <table border="1"> <thead> <tr> <th colspan="2">Dimension</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>Length (L)</th> <th>Width (W)</th> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>---</td> <td><math>W \leq 0.03</math></td> <td colspan="2">Ignore</td> </tr> <tr> <td><math>L \leq 5</math></td> <td><math>0.03 &lt; W \leq 0.05</math></td> <td colspan="2">4</td> </tr> <tr> <td><math>L \leq 5</math></td> <td><math>0.05 &lt; W \leq 0.1</math></td> <td colspan="2">3</td> </tr> <tr> <td></td> <td><math>W &gt; 0.1</math></td> <td colspan="2">As round type</td> </tr> </tbody> </table> <p>※Ignore 7.1 that can be removed.</p>	Dimension		Acceptance (Q'ty)		Length (L)	Width (W)	A area	B area	---	$W \leq 0.03$	Ignore		$L \leq 5$	$0.03 < W \leq 0.05$	4		$L \leq 5$	$0.05 < W \leq 0.1$	3			$W > 0.1$	As round type		Dimension		Acceptance (Q'ty)		Length (L)	Width (W)	A area	B area	---	$W \leq 0.03$	Ignore		$L \leq 5$	$0.03 < W \leq 0.05$	4		$L \leq 5$	$0.05 < W \leq 0.1$	3			$W > 0.1$	As round type		Minor
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# 深圳市勋瑞光电科技有限公司

Xunrui Shenzhen Optoelectronics Technology Co., Ltd.

NO	Item	Criterion	Level																	
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9. 1 Backlight can't work normally.	Major																			
9. 2 Backlight doesn't light or color is wrong.	Major																			
9. 3 Illumination source flickers when lit.	Major																			
10	Newton's ring	N: Area of Newton's ring VA: LCM View Area $N \leq 1/2 * VA$	Minor																	
11	General appearance	11. 1 Pin type 、 quantity 、 dimension must match type in structure diagram.	Major																	
		11. 2 No short circuits in components on PCB or FPC .	Major																	
		11. 3 Parts on PCB or FPC must be the same as on the production characteristic chart .There should be no wrong parts , missing parts or excess parts.	Major																	
		11. 4 Product packaging must the same as specified on packaging specification sheet.	Minor																	
		11. 5 The folding and peeled off in polarizer are not acceptable.	Minor																	
		11. 6 The PCB or FPC between B/L assembled distance(PCB or FPC ) is $\leq 1.5$ mm.	Minor																	





## 5. PRECAUTION RELATING PRODUCT HANDLING

### 5.1 SAFETY

- 5.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

### 5.2 HANDLING

- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully, do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is  $320 \pm 10^{\circ}\text{C}$  and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM

### 5.3 STORAGE

- 5.3.1 Store the panel or module in a dark place where the temperature is  $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$  and the humidity is below 65% RH.



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5.3.2 Do not place the module near organics solvents or corrosive gases.

5.3.3 Do not crush , shake , or jolt the module.

## **5.4 TERMS OF WARRANTY**

5.4.1 Applicable warrant period

The period is within thirteen months since the date of shipping out under normal using and storage conditions.

5.4.2 Unaccepted responsibility

This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in nuclear power control equipment, aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.