



SPEC. NUMBER

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TFT- LCD

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A0

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## HBM215FH20A LCM 300nit Spec

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ITEM	SUPPLIER SIGNATURE	DATE
Prepared	_____	_____
Reviewed	_____	_____
Approved	_____	_____

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## REVISION HISTORY

REV.	ECN No.	DESCRIPTION OF CHANGES	DATE	PREPARED
A0		Initial Release	2022-06-29	

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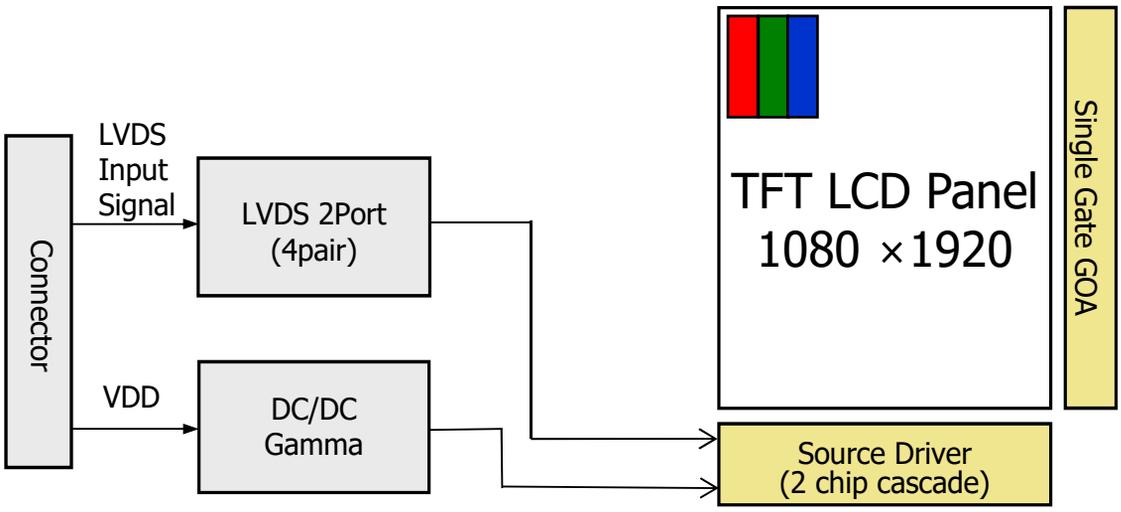
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# 1.0 GENERAL DESCRIPTION

## 1.1 Introduction

HBM215FH20A is a color active matrix TFT LCD FOB using amorphous silicon TFT's(Thin Film Transistors) as an active switching devices. This module has a 21.5 inch diagonally measured active area with FHD resolutions (1080 horizontal by 1920 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical Stripe and this module can display 16.7M colors. The TFT-LCD panel used for this module is a low reflection and higher color type. The LED Driver for back-light driving is built in this model.

All input signals are LVDS interface compatible.



## 1.2 Features

- LVDS Interface Support MIPI & Edp Interface in October 2021
- High-speed response
- Real 8 bit color depth , display 16.7M colors
- DE (Data Enable) only
- Wide Temperature Range -20°C-70°C Operation Test
- Built In Self Test(BIST) Function
- Low driving voltage and low power consumption
- Normal Reverse type, Forward Type by choose



### 1.3 Application

- White Goods

### 1.4 General Specification

The followings are general specifications at the HBM215FH20A (LCM).

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active Area	260.28(H)*478.656(V)	mm	
Number Of Pixels	1080(H)×1920(V)	pixels	
Pixel Pitch	80.33/80.33/80.34*249.3	um	
Pixel Arrangement	Pixels RGB stripe arrangement		
Display Mode	Normally Black		
Display Colors	16.7M	colors	
Luminance of LCM	250~300	nit	
Surface Treatment	AG25		
Contrast Ratio	1000:1(typ.)		
Viewing Angle(CR>10)	85/85/85/85(typ.)		
Response Time	30(typ.)	ms	
Color Gamut	72%NTSC		
Operation temperature	-20~70	°C	
Storage temperature	-30~80	°C	
Panel outline	267.28*489.956	mm	

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## 2.0 ABSOLUTE MAXIMUM RATINGS

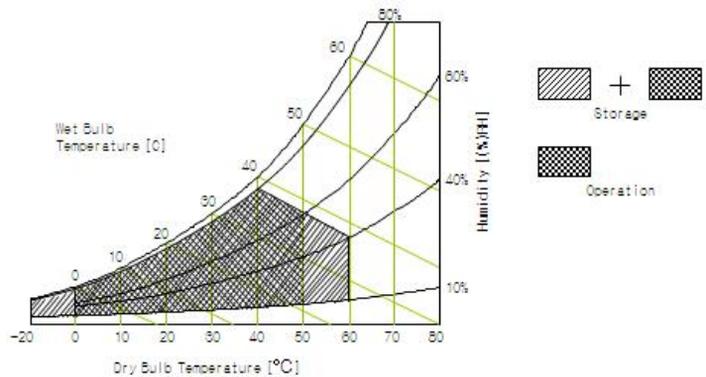
The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit.

< Table 2. Absolute Maximum Ratings >

Parameter		Symbol	Min.	Max.	Unit	Remarks
Power Supply	LCD Module	VDD	VSS-0.3	5.5	V	Ta = 25 °C Note 1&2
Operating Temperature		T <sub>OP</sub>	-20	+70	°C	Note 3
Storage Temperature		T <sub>ST</sub>	-30	+80	°C	
Operating Ambient Humidity		H <sub>op</sub>	10	80	%RH	
Storage Humidity		H <sub>st</sub>	10	80	%RH	

Note:

1. These range above is maximum value not the actual operating temperature . Actual Operating temperature is no more than 40°C and temperature refers to the LCM surface temperature ; Length of operation: No more than 8 hours per day, and no more than 4 hours of continuous use one time.
2. BOE is not responsible for product problems beyond the use conditions.
3. Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39 °C max. and no condensation of water.





### 3.0 ELECTRICAL SPECIFICATIONS

#### 3.1 TFT LCD Module

< Table 3. LCD Module Electrical specifications >

[Ta = 25 ± 2 °C]

Parameter		Min.	Typ.	Max.	Unit	Remarks
Power Supply Voltage	$V_{DD}$	4.5	5	5.5	V	Note 1
Permissible Input Ripple Voltage	$V_{RF}$	-	-	100	mV	At $V_{DD} = 3.3V$
Power Supply Current	$I_{DD}$	-	300	680	mA	Note 1
High Level Differential Input Threshold Voltage	$V_{IH}$	-	-	+100	mV	
Low Level Differential Input Threshold Voltage	$V_{IL}$	-100	-	-	mV	
Differential input voltage	$ V_{ID} $	0.2	0.4	0.6	V	
Differential input common mode voltage	$V_{cm}$	0.6	1.2	2.2	V	
Power Consumption	$P_D$	-	1.5	-	W	Note 1
	-	-	-	-	W	
	$P_{total}$	-	-	-	W	

Notes : 1. The supply voltage is measured and specified at the interface connector of FOB.  
The current draw and power consumption specified is for 3.3V at 25°C.

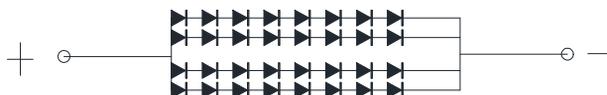
a) Typ : Mosaic Pattern

Max: R G B Pattern



### 3.2 Backlight Uint

Parameter		Min.	Typ.	Max.	Unit	Remarks
LED Light Bar Input Voltage Per Input Pin	VPIN	45	48	51	V	Duty 100%
LED Light Bar Input Current Per Input Pin	IPIN	-	75	-	mA	Note1,2
LED Power Consumption	P <sub>BL</sub>	-	14.4	-	W	Note 3
LED Life-Time	-	30,000	-	-	Hrs	Note 4



LED:  $8 * 4 = 32$  PCS

LED bar consists of 32LED packages,4strings(parallel)\*8packages(serial)

Note1: There are one light bar ,and the specified current is input LED chip 100% duty current

Note2: The sense current of each input pin is 75mA

Note3: PBL=4Input pins\*VPIN ×IPIN

Note4: The lifetime is determined as the time at which luminance of LED become 50% of the initial brightness or not normal lighting at IPIN=75mA on condition of continuous operating at  $25 \pm 2$  °C

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## 4.0 OPTICAL SPECIFICATION

### 4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance  $\leq 1$  lux and temperature =  $25 \pm 2^\circ\text{C}$ ) with the equipment of Luminance meter system (Goniometer system and TOPCON BM-5) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of  $\theta$  and  $\Phi$  equal to  $0^\circ$ . We refer to  $\theta\emptyset=0$  ( $=\theta_3$ ) as the 3 o'clock direction (the "right"),  $\theta\emptyset=90$  ( $=\theta_{12}$ ) as the 12 o'clock direction ("upward"),  $\theta\emptyset=180$  ( $=\theta_9$ ) as the 9 o'clock direction ("left") and  $\theta\emptyset=270$  ( $=\theta_6$ ) as the 6 o'clock direction ("bottom"). While scanning  $\theta$  and/or  $\emptyset$ , the center of the measuring spot on the Display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be  $3.3 \pm 0.3\text{V}$  at  $25^\circ\text{C}$ . Optimum viewing angle direction is 6 o'clock.

### 4.2 Optical Specifications

<Table 4. Optical Specifications>

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark	
Viewing Angle range	Horizontal	$\Theta_3$	CR > 10	-	85	-	Deg.	Note 1	
		$\Theta_9$		-	85	-	Deg.		
	Vertical	$\Theta_{12}$		-	85	-	Deg.		
		$\Theta_6$		-	85	-	Deg.		
Luminance Contrast ratio		CR	$\Theta = 0^\circ$	900	1000	-	-		
Transmittance		Tr		3.5	3.9	-	%	FOB	
Luminance of White	5 Points	$Y_w$	$\Theta = 0^\circ$	250	300	-	nit		
White Chromaticity		$x_w$	$\Theta = 0^\circ$	0.283	0.313	0.343	-		
		$y_w$		0.299	0.329	0.359	-		
Reproduction of color	Red	$x_R$	$\Theta = 0^\circ$	-0.03	+0.03		-		
		$y_R$					0.649		-
	Green	$x_G$					0.346		-
		$y_G$					0.329		-
	Blue	$x_B$					0.623		-
		$y_B$					0.151		-
Gamut		-	-	68	72	-	%		
Response Time (Rising + Falling)		$T_{RT}$	$T_a = 25^\circ\text{C}$ $\Theta = 0^\circ$	-	30	35	Ms	Note 6	
Cross Talk		CT	$\Theta = 0^\circ$	-	-	2	%		

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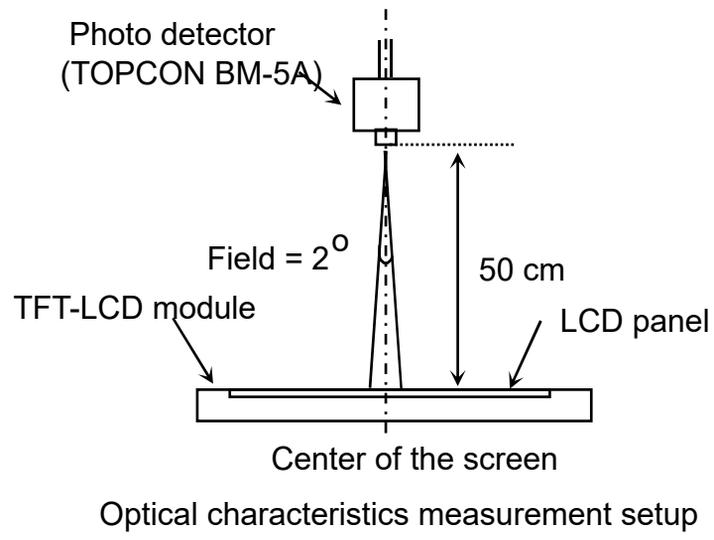
Notes :

- Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1).
- Contrast measurements shall be made at viewing angle of  $\Theta = 0$  and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state .  
(see FIGURE 1) Luminance Contrast Ratio (CR) is defined mathematically.
- Center Luminance of white is defined as luminance values of 5 point average across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.
- The White luminance uniformity on LCD surface is then expressed as :  $\Delta Y = \text{Minimum Luminance of 5(or 13) points} / \text{Maximum Luminance of 5(or 13) points}$ .  
(see FIGURE 2 and FIGURE 3).
- The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- The electro-optical response time measurements shall be made as FIGURE 4 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is  $T_r$ , and 90% to 10% is  $T_d$ .
- Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark.  
(See FIGURE 5).

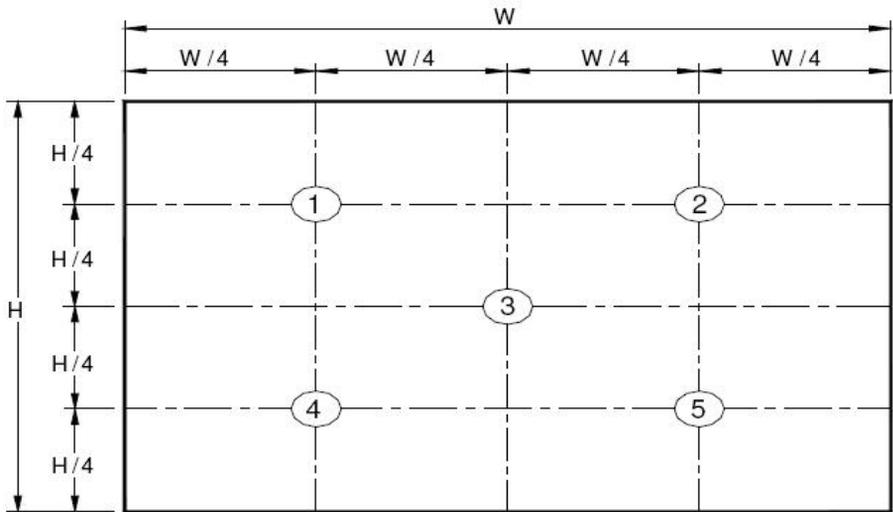
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**4.3 Optical measurements**

**Figure 1. Measurement Set Up**



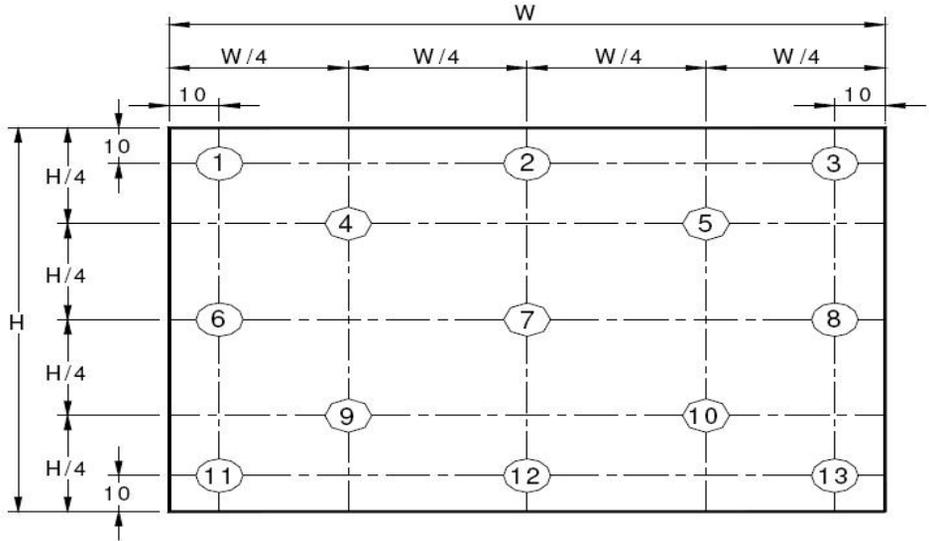
**Figure 2. White Luminance and Uniformity Measurement Locations (5 points)**



Center Luminance of white is defined as luminance values of center 5 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.

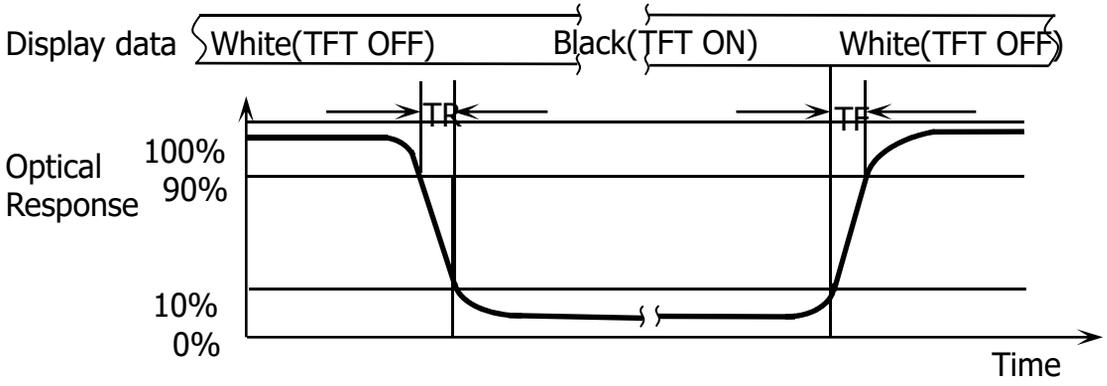
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**Figure 3. Uniformity Measurement Locations (13 points)**



The White luminance uniformity on LCD surface is then expressed as :  $\Delta Y5 = \text{Minimum Luminance of five points} / \text{Maximum Luminance of five points}$  (see FIGURE 2) ,  $\Delta Y13 = \text{Minimum Luminance of 13 points} / \text{Maximum Luminance of 13 points}$  (see FIGURE 3).

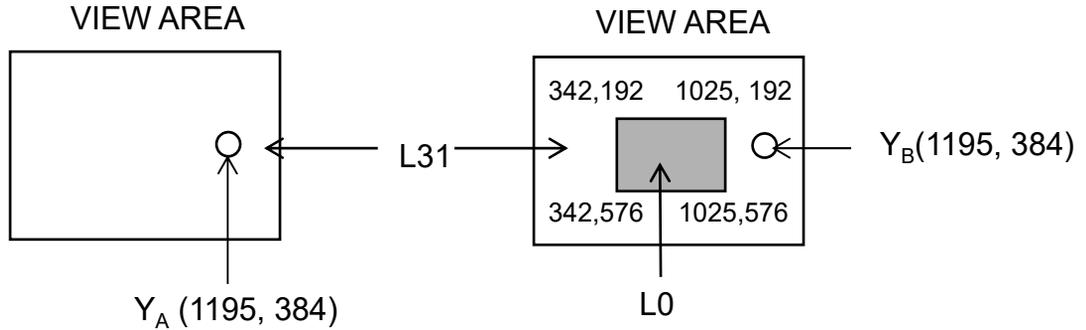
**Figure 4. Response Time Testing**



The electro-optical response time measurements shall be made as shown in FIGURE 4 by switching the “data” input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is  $T_d$  and 90% to 10% is  $T_r$ .

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**Figure 5. Cross Modulation Test Description**



$$\text{Cross-Talk (\%)} = \left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

Where:

$Y_A$  = Initial luminance of measured area (cd/m<sup>2</sup>)

$Y_B$  = Subsequent luminance of measured area (cd/m<sup>2</sup>)

The location measured will be exactly the same in both patterns

Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance ( $Y_A$ ) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance ( $Y_B$ ) of that same area when any adjacent area is driven dark (Refer to FIGURE 5).

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**5.0 INTERFACE CONNECTION.**

**5.1 LED Light Bar**

**LED Connector:**

. PHR- 2(JST)/equivalent 2PIN/2.0

Pin No	Symbol	Description
1	IRLED1	LED current sense for string1
2	VLED	LED power supply



## 5.0 INTERFACE CONNECTION.

### 5.2 LVDS Interface Connection

The electronics interface connector is UJU IS100-L300-C23or Equivalent

< Table 5. FOB Pinmap >

Terminal	Symbol	Functions
Pin No.	Symbol	Description
1	RX00-	Negative Transmission data of Pixel 0 (ODD)
2	RX00+	Positive Transmission data of Pixel 0 (ODD)
3	RX01-	Negative Transmission data of Pixel 1 (ODD)
4	RX01+	Positive Transmission data of Pixel 1 (ODD)
5	RX02-	Negative Transmission data of Pixel 2 (ODD)
6	RX02+	Positive Transmission data of Pixel 2 (ODD)
7	STBYB(NC)	*Reserved for LCD manufacturer's use (No Connection)
8	RXOC-	Negative Transmission Clock (ODD)
9	RXOC+	Positive Transmission Clock (ODD)
10	RX03-	Negative Transmission data of Pixel 3 (ODD)
11	RX03+	Positive Transmission data of Pixel 3 (ODD)
12	RXE0-	Negative Transmission data of Pixel 0 (EVEN)
13	RXE0+	Positive Transmission data of Pixel 0 (EVEN)
14	GND	Power Ground
15	RXE1-	Negative Transmission data of Pixel 1 (EVEN)
16	RXE1+	Positive Transmission data of Pixel 1 (EVEN)
17	GND	Power Ground
18	RXE2-	Negative Transmission data of Pixel 2 (EVEN)
19	RXE2+	Positive Transmission data of Pixel 2 (EVEN)
20	RXEC-	Negative Transmission Clock (EVEN)
21	RXEC+	Positive Transmission Clock (EVEN)
22	RXE3-	Negative Transmission data of Pixel 3 (EVEN)
23	RXE3+	Positive Transmission data of Pixel 3 (EVEN)
24	GND	Power Ground
25	CTL	*Reserved for LCD manufacturer's use (CTL_DVR)
26	CE	*Reserved for LCD manufacturer's use (CE_DVR)
27	NC	No Connection
28	VDD	Power Supply: +5V(4.5V~5.5V)
29	VDD	
30	VDD	



## 6.0 SIGNAL TIMING SPECIFICATION

6.1 The HBN215FH20A is operated by the DE only.

< Table 6. FOB Timing Spec >

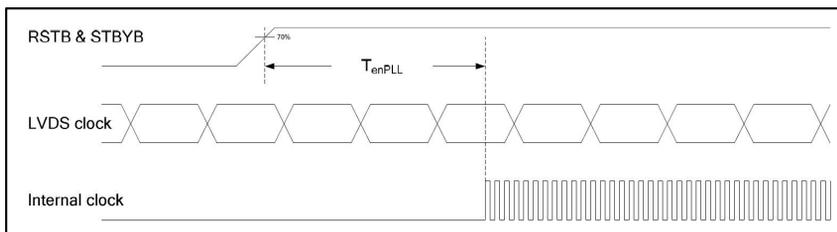
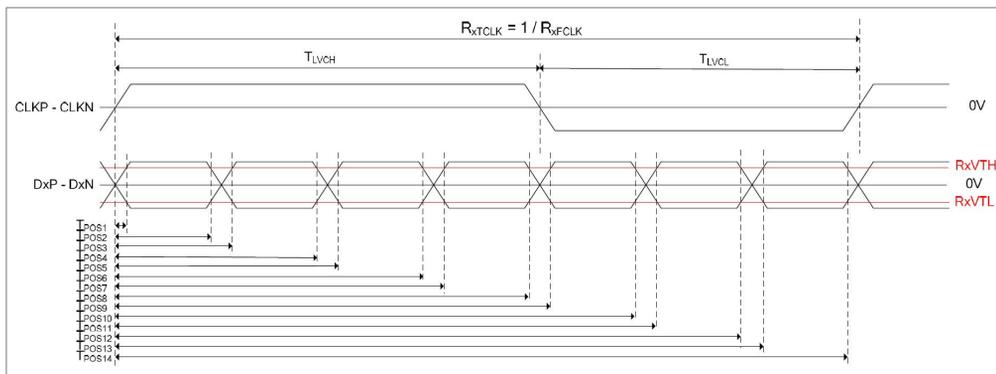
Item		Symbols	Min	Typ	Max	Unit
Frequency		1/Tc	--	61.86	--	MHz
Horizontal	Frame Rate	F	58	60	62	Hz
	Total	T <sub>H</sub>	580	580	594	T <sub>H</sub>
	Display	T <sub>HD</sub>	540			T <sub>H</sub>
	Blank	T <sub>HB</sub>	40	40	54	T <sub>H</sub>
Vertical	Total	T <sub>V</sub>	1950	1950	2112	T <sub>CLK</sub>
	Display	T <sub>VD</sub>	1920			T <sub>CLK</sub>
	Blank	T <sub>VB</sub>	30	30	192	T <sub>CLK</sub>



## 6.2 LVDS Rx Interface Timing Parameter

<Table 7. LVDS Rx Interface Timing Specification>

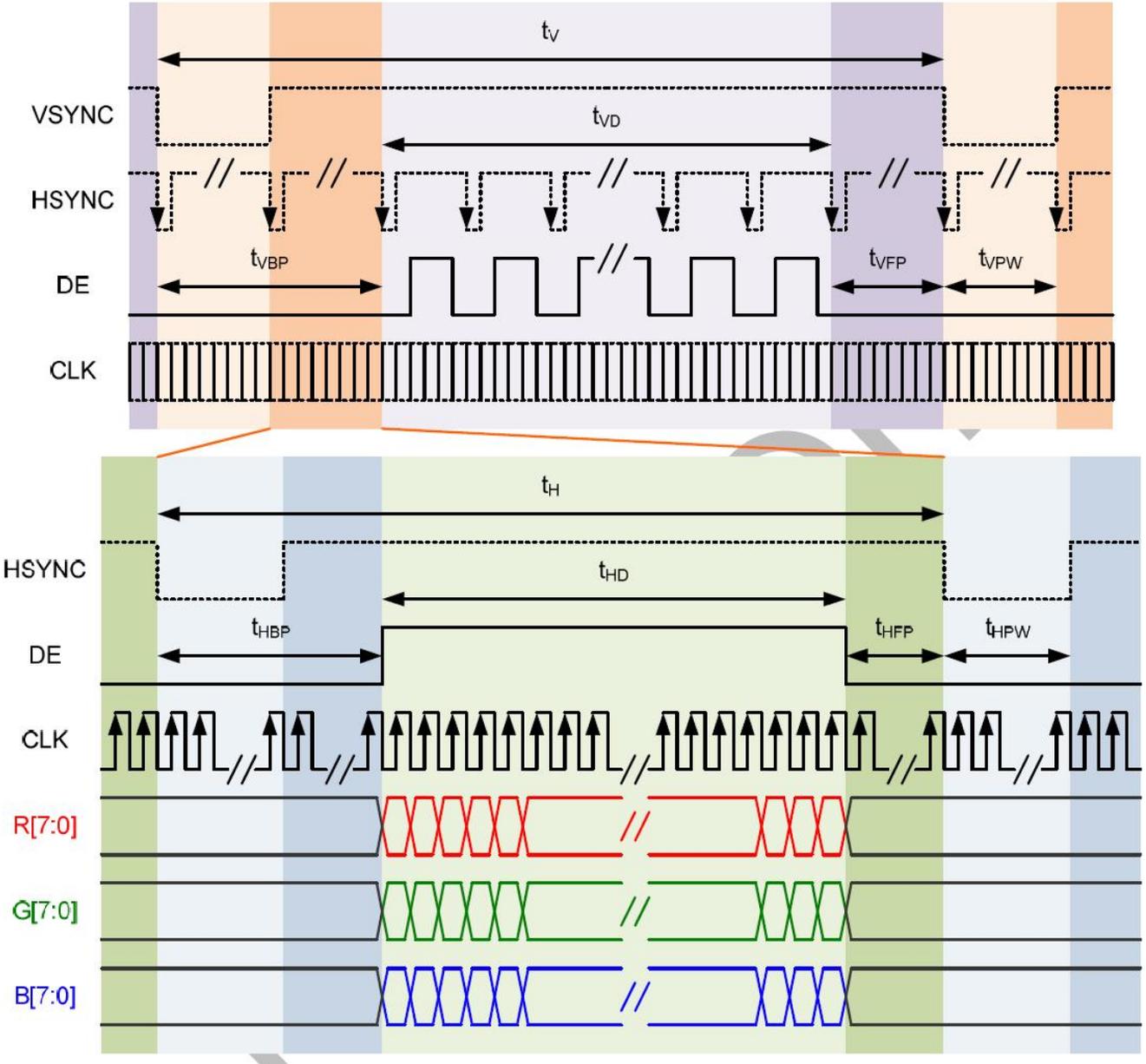
Item	Signal	Symbol	Rating			Unit
			Min.	Typ.	Max.	
Clock Frequency	CLK	R <sub>x</sub> FCLK	20	-	100	MHz
Clock Period		R <sub>x</sub> TCLK	10	-	50	ns
1 data bit time		UI	-	1/7	-	R <sub>x</sub> TCLK
Clock high time	CLK	T <sub>LVCH</sub>		4		UI
Clock low time		T <sub>LVCL</sub>		3		UI
Position 1	DATA	T <sub>POS1</sub>	-0.25	0	0.25	UI
Position 2		T <sub>POS2</sub>	0.75	-	1.25	
Position 3		T <sub>POS3</sub>	0.75	1	1.25	
Position 4		T <sub>POS4</sub>	1.75	-	2.25	
Position 5		T <sub>POS5</sub>	1.75	2	2.25	
Position 6		T <sub>POS6</sub>	2.75	-	3.25	
Position 7		T <sub>POS7</sub>	2.75	3	3.25	
Position 8		T <sub>POS8</sub>	3.75	-	4.25	
Position 9		T <sub>POS9</sub>	3.75	4	4.25	
Position 10		T <sub>POS10</sub>	4.75	-	5.25	
Position 11		T <sub>POS11</sub>	4.75	5	5.25	
Position 12		T <sub>POS12</sub>	5.75	-	6.25	
Position 13		T <sub>POS13</sub>	5.75	6	6.25	
Position 14		T <sub>POS14</sub>	6.75	-	7.25	
PLL wake-up time		T <sub>enPLL</sub>	-		150	us



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## 7.0 SIGNAL TIMING WAVEFORMS OF INTERFACE SIGNAL

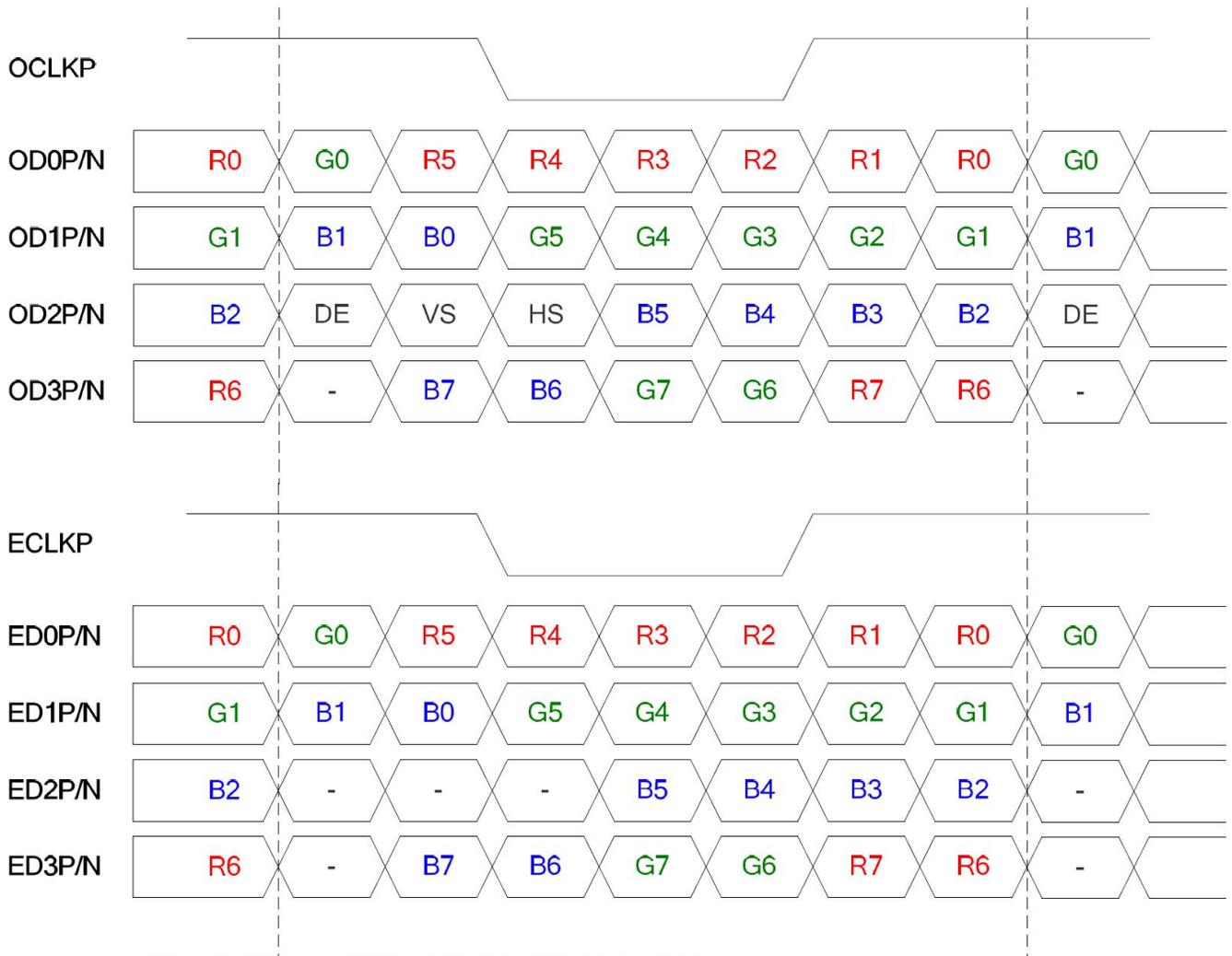
Figure 6. signal Timing





## 8.0 LVDS VESA Data Mapping

Figure 7. Data Mapping



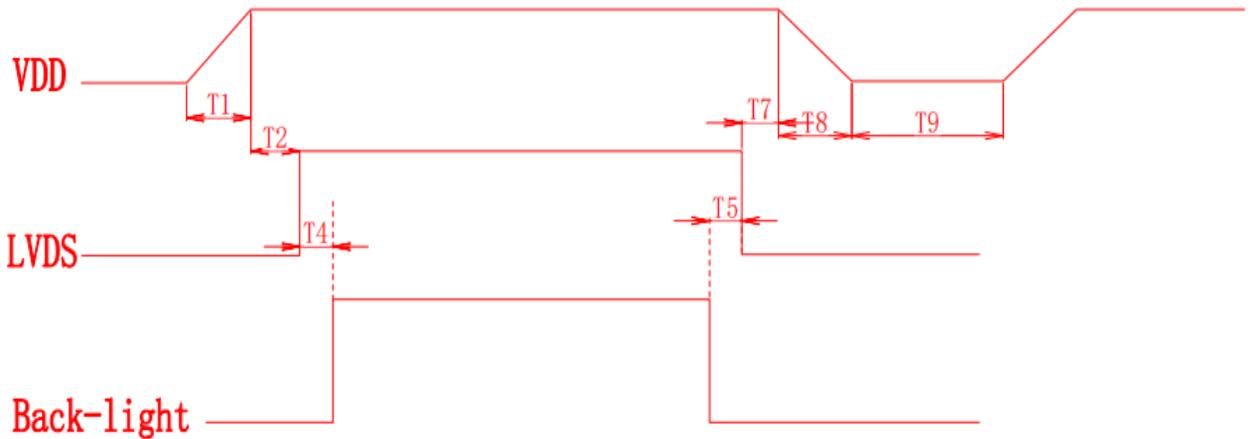
Note 1 : for 6 bit mode, MSB are R/G/B[5] and R/G/B[0] are LSB

Note 2 : for 8 bit mode, MSB are R/G/B[7] and R/G/B[0] are LSB



### 9.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



Parameter	Values			Units
	Min	Typ	Max	
T1	0.5	-	10	ms
T2	10	-	60	ms
T4	200	-	-	ms
T5	200	-	-	ms
T7	0	-	50	ms
T8	0.5	-	20	ms
T9	1000	-	-	ms
-	-	-	-	ms
-	-	-	-	ms

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## 10.0 MECHANICAL CHARACTERISTICS

### 10.1 Dimensional Requirements

FIGURE 6 shows mechanical outlines for the model HBM215FH20A. Other parameters are shown in Table 8.

**<Table 8. Dimensional Parameters>**

Parameter	Specification	Unit
Active Area	260.28(H)*478.656(V)	mm
Number of pixels	1080 (H) x 1920 (V)	
Pixel pitch	0.1335(H)×0.1335(V)	mm
Pixel arrangement	RGB Vertical stripe	
Display colors	16.7M	
Display mode	Normally Black	
Dimensional outline	268.88 (H)*493.41(V) *5.7(D)typ	mm
Weight	-	gram

### 10.2 Mounting

See FIGURE 6.

### 10.3 AG and Polarizer Hardness.

The surface of the LCD has a Anti Glare coating to minimize reflection and a coating to reduce scratching.

### 10.4 Light Leakage

Light Leakage shall be checked by naked eye Applying Limit sample and/or 10% ND filter with conditions as follow:

1. With a viewing distance of 500mm from the screen.
2. With overhead light less than 250lux
3. Viewing angle Within 45 degrees at Left/Right/Upper/Lower.
4. Check pattern with Black, White and 32-gray (Half-gray) screens.



## 11.0 RELIABILITY TEST

The Reliability test items and its conditions are shown in below.

**<Table 9. Reliability test>**

No	Test Items	Conditions
1	High temperature storage test	Ta = 80 °C, 240 hrs
2	Low temperature storage test	Ta = -30 °C, 240 hrs
3	High temperature & high humidity (operation test)	Ta = 60 °C, 80%RH, 240 hrs
4	High temperature operation test	Ta = 70°C, 240 hrs
5	Low temperature operation test	Ta = -20 °C, 240 hrs
6	Thermal shock	Ta = -20°C ↔ 60 °C (1 hr), 100 cycle
7	Drop (non-operating)	60cm/1 corner/3 edges/6 faces
8	Shock test (non-operating)	220G, Half Sine Wave 2msec ±X, ±Y, ±Z Once for each direction
9	Electro-static discharge test (non-operating)	Air : 150 pF, 330Ω, 15 KV Contact : 150 pF, 330Ω, 8 KV

## 12.0 HANDLING & CAUTIONS

### (1) Cautions when taking out the module

- Pick the pouch only, when taking out module from a shipping package.

### (2) Cautions for handling the module

- As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
- As the LCD panel and back - light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
- As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- Do not pull the interface connector in or out while the LCD module is operating.
- Put the module display side down on a flat horizontal plane.
- Handle connectors and cables with care.

### (3) Cautions for the operation

- When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
- Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

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(4) Cautions for the atmosphere

- Dew drop atmosphere should be avoided.
- Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.

(5) Cautions for the module characteristics

- Do not apply fixed pattern data signal to the LCD module at product aging.
- Applying fixed pattern for a long time may cause image sticking.

(6) Other cautions

- Do not disassemble and/or re-assemble LCD module.
- Do not re-adjust variable resistor or switch etc.
- When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

**13.0 LABEL**

(1) TBD

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**14.0 PACKING INFORMATION**

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### 15.0 MECHANICAL OUTLINE DIMENSION

Figure 7. Outline Dimensions (Rear view)

